

CUSTOMER SITUATION

- Client had two separate facilities near each other
- Client needed to add capacity but was unable to do so with its current operational footprint
- Sponsor was planning an event in 4 years and needed top-line growth
- Optimized equipment and facility design into on 93,500 SF plant

OPERATIONAL SOLUTION

- Integrated both operations under one roof
- Consolidated two older inefficient buildings of 93,500 SF into one new plant
- Developed increased efficiencies in a new state-of-the-art facility

- Increased capacity by over 2x in 11,000 more SF with more efficient layout
- 15%+ increase in labor productivity
- •Projected Enterprise Value increase of 3x
- Culture transformation with all employees under one roof
- New building enhances brand image with clients for 3-day factory acceptance tests

